

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MM. DIMENSIONS W/O TOLERANCES ISO2768-mK AS FOLLOWS. SURFACES ISO1302. TOLERANCES ARE NOT CUMULATIVE.

| LINEAR DIMENSIONS | | | | | | | |
|-------------------|---------|----------|------------|-------------|--------------|---------------|---------------|
| 0.5 to 3 | >3 to 6 | >6 to 30 | >30 to 120 | >120 to 400 | >400 to 1000 | >1000 to 2000 | >2000 to 4000 |
| ±0.1 | ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 | ±2 |

| ANGULAR DIMENSIONS | | | | | BEND DIRECTION | |
|--------------------|-----------|------------|-------------|-------|----------------|----------|
| to 10 | >10 to 50 | >50 to 120 | >120 to 400 | >400 | ↖ ↗ | BEND OUT |
| ±1° | ±0°30' | ±0°20' | ±0°10' | ±0°5' | ↙ ↘ | BEND IN |

Spot weld this and the four other sides

POPNUTS NOT TO BE ASSEMBLED IN MANUFACTURING

| Item | Description | Art.no. | Qty. |
|------|--------------------------|-------------|------|
| 1 | Duct Edges | M5930043698 | 2 |
| 2 | Duct Edges 2 | M5930043699 | 1 |
| 3 | Duct Edges 3 | M5930043700 | 1 |
| 4 | Water Tray Drain Fitting | 5920014417 | 1 |

NOTES:

- THIS IS A PRO/ENGINEER PARAMETRIC DRAWING. ANY CHANGES MUST BE WITHIN PRO/INTRALINK.
- REMOVE ALL BURRS AND SHARP EDGES.

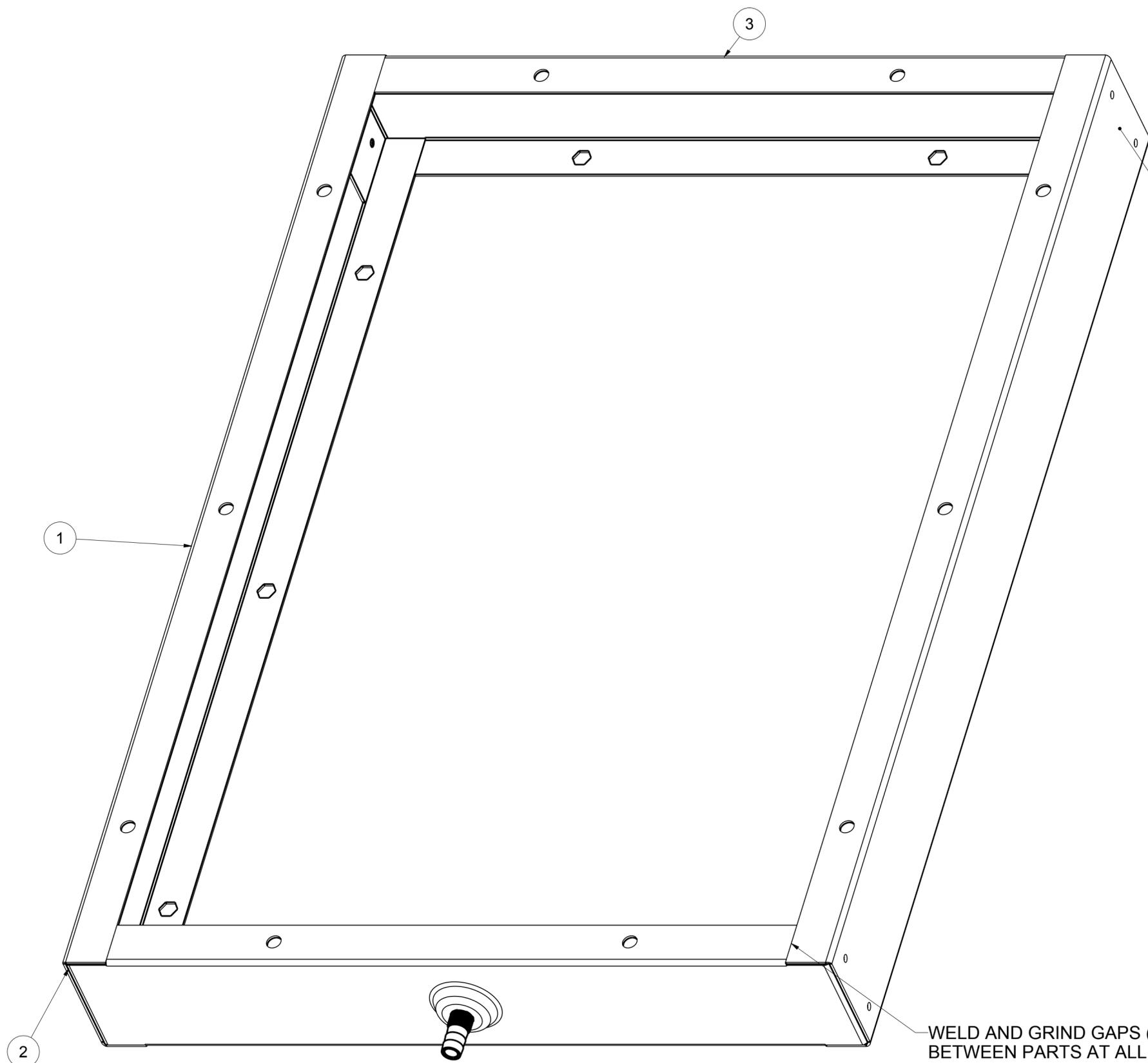
| REV | BY | DATE | DESCRIPTION |
|-----|----|----------|---------------------|
| 0.3 | BG | 26.02.20 | Added assembly view |

| | |
|-----------|-------------|
| Art.no.: | M5930043722 |
| Material: | - |

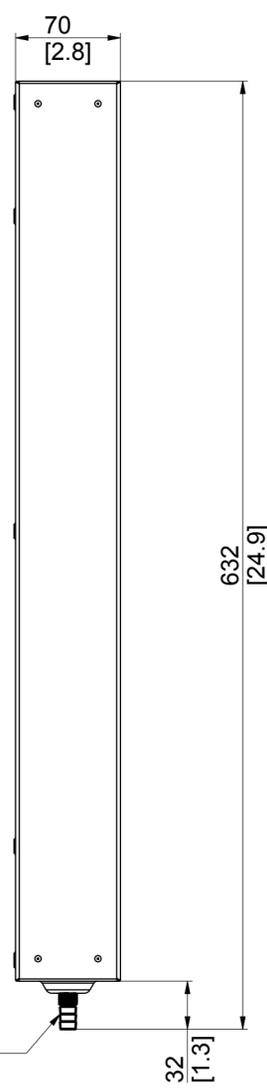
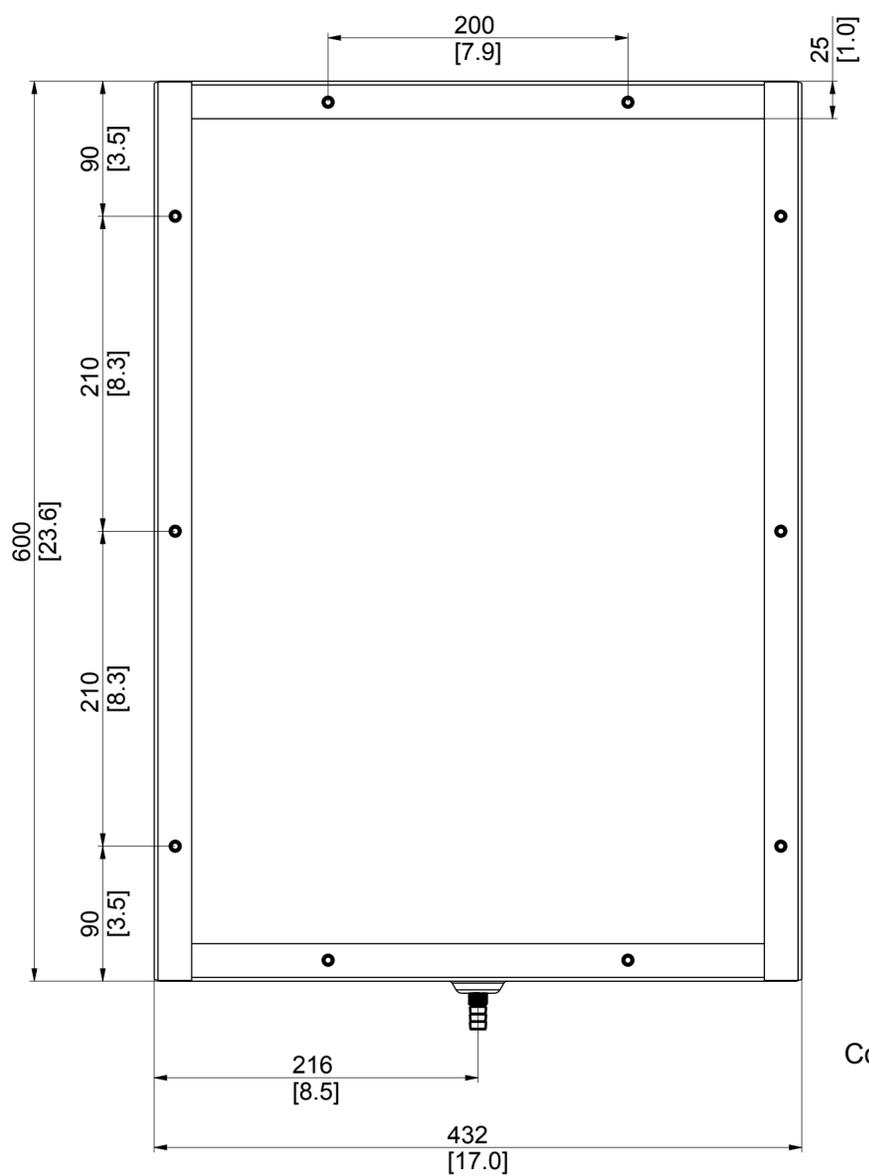
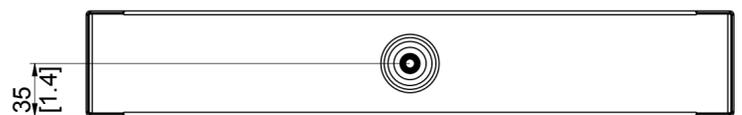
Duct Assembly TG-6505

| | | | | |
|-----------|-------------|------------|------------------------|--------|
| Designed: | A.Camilleri | 14.10.2016 | FIRST ANGLE PROJECTION | SCALE |
| Drawn: | B.Galea | 25.02.2020 | SHEET | 1 of 2 |
| Checked: | G.Zammit | Approved: | 43722 | ISSUE |
| 43722 | | | | SIZE |
| | | | | 0.3 A2 |

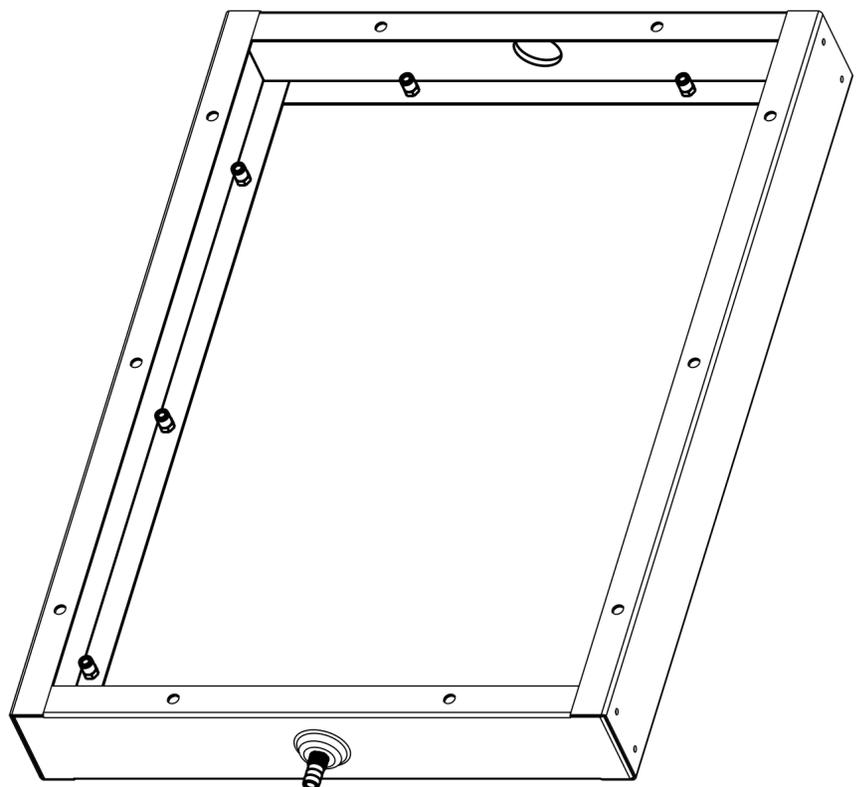
| | | | |
|----------------|-----------|-----|------------------|
| 43722 | DRAWING | 0.3 | Work In Progress |
| TG6505-DUCT | ASSEM | 0.5 | Work In Progress |
| PRO/E_FILENAME | FILE TYPE | REV | RELEASE |



WELD AND GRIND GAPS (MOUNTING SURFACE) BETWEEN PARTS AT ALL 4 CORNERS



Condensate Drain Fitting



| | | | |
|--------------------------|-------|-------------|------------------------|
| Art.no.: | | M5930043722 | |
| Material: | | - | |
| Duct Assembly TG-6505 | | | |
| SHEET | SCALE | SIZE | FIRST ANGLE PROJECTION |
| 2 of 2 | 0.300 | A2 | |
| 43722 | | | |

| | | |
|----------------|-----------|---------------------|
| 43722 | DRAWING | 0. Work In Progress |
| TG6505-DUCT | ASSEM | 0. Work In Progress |
| PRO/E FILENAME | FILE TYPE | REV RELEASE |

