

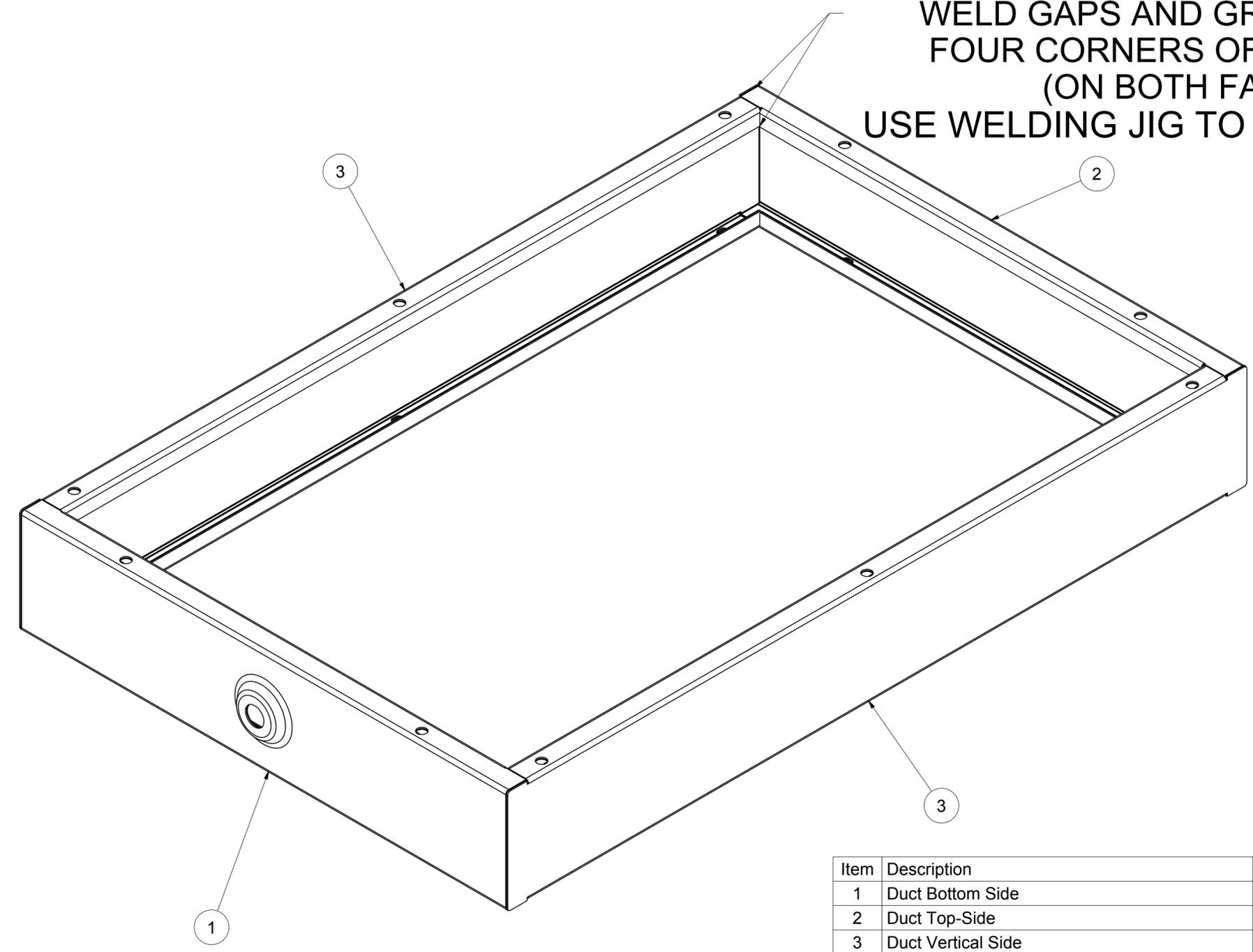
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MM. DIMENSIONS W/O TOLERANCES ISO2768-mK AS FOLLOWS. SURFACES ISO1302. TOLERANCES ARE NOT CUMULATIVE.

LINEAR DIMENSIONS							
0.5 to 3	>3 to 6	>6 to 30	>30 to 120	>120 to 400	>400 to 1000	>1000 to 2000	>2000 to 4000
±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2

ANGULAR DIMENSIONS					BEND DIRECTION	
to 10	>10 to 50	>50 to 120	>120 to 400	>400	↖ ↗	BEND OUT
±1°	±0°30'	±0°20'	±0°10'	±0°5'	↙ ↘	BEND IN

WELD GAPS AND GRIND AT ALL FOUR CORNERS OF ASSEMBLY (ON BOTH FACES)
USE WELDING JIG TO AVOID DISTORTION

DO NOT FIX POPNUTS IN MANUFACTURING SECTION



NOTES:
1. THIS IS A PRO/ENGINEER PARAMETRIC DRAWING. ANY CHANGES MUST BE WITHIN PRO/INTRALINK.
2. REMOVE ALL BURRS AND SHARP EDGES.

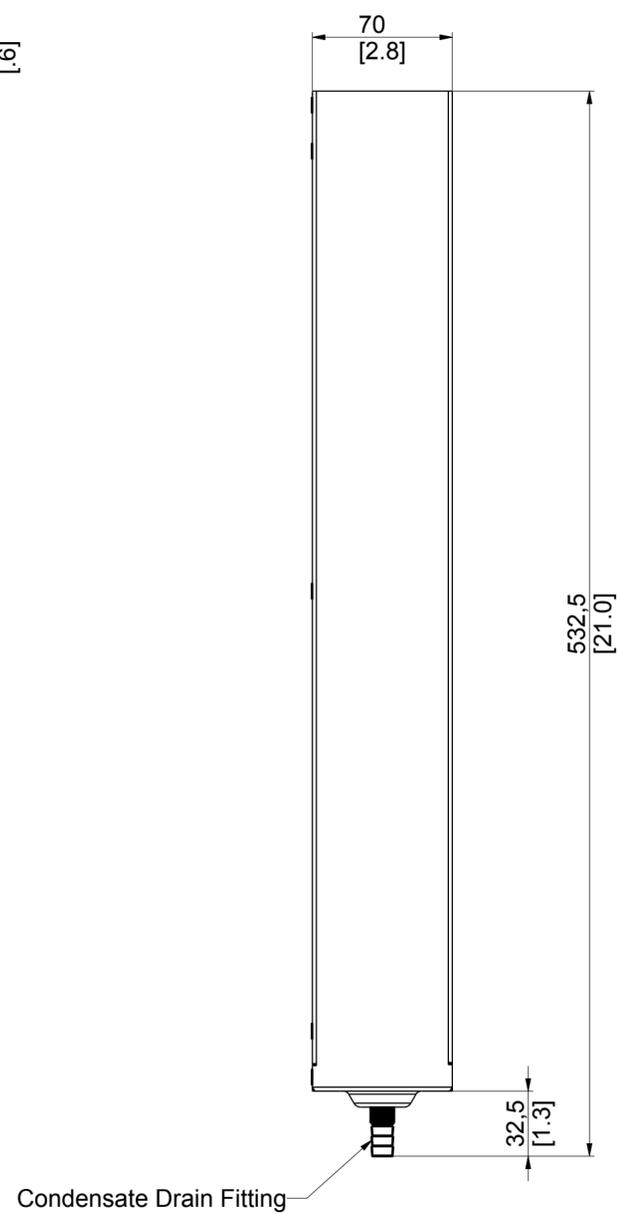
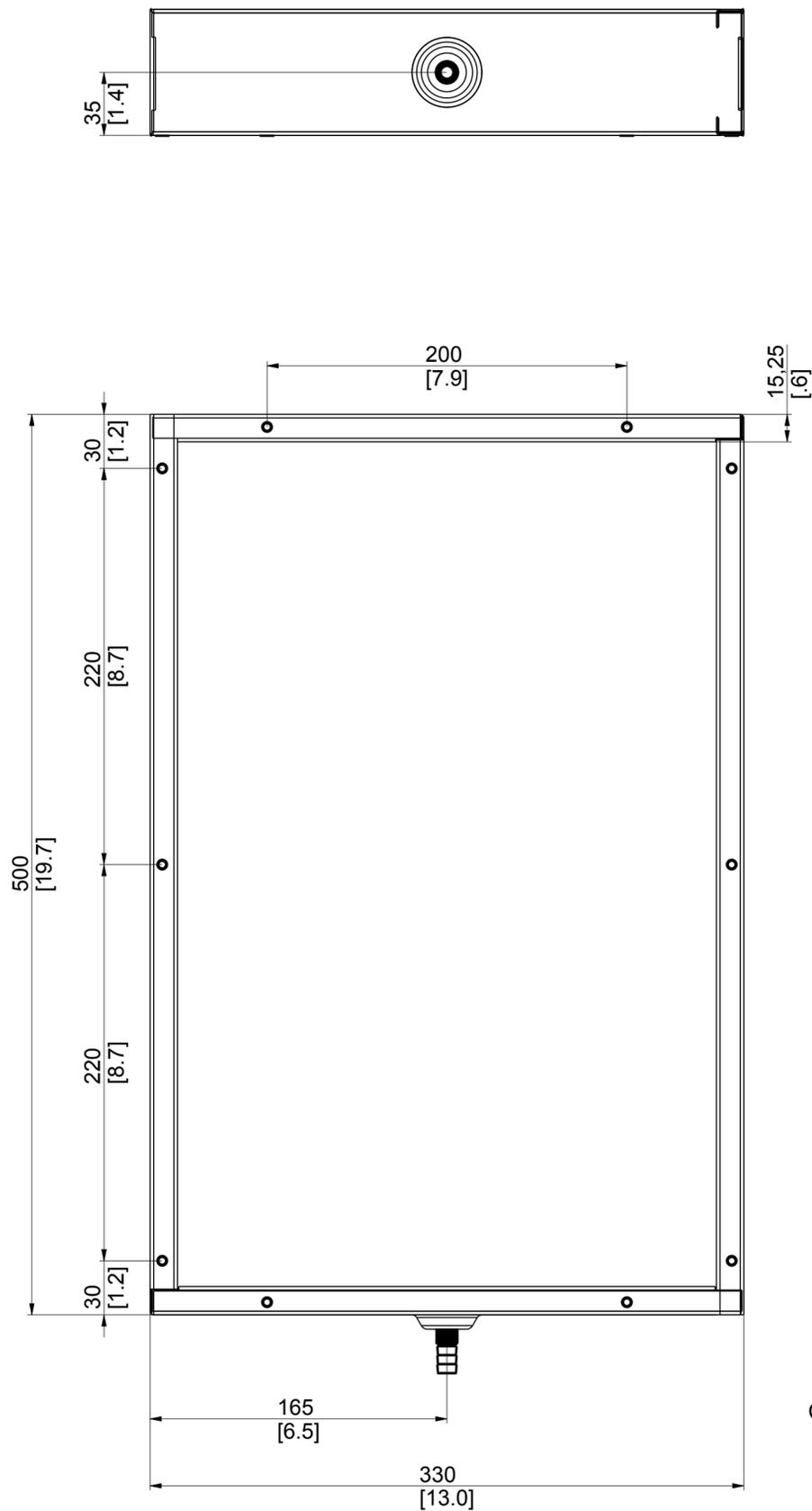
Item	Description	Art.no.	Qty.
1	Duct Bottom Side	M5930044778	1
2	Duct Top-Side	M5930044776	1
3	Duct Vertical Side	M5930044777	2

REV	BY	DATE	DESCRIPTION
0.2	BG	26.02.20	Added assembly view

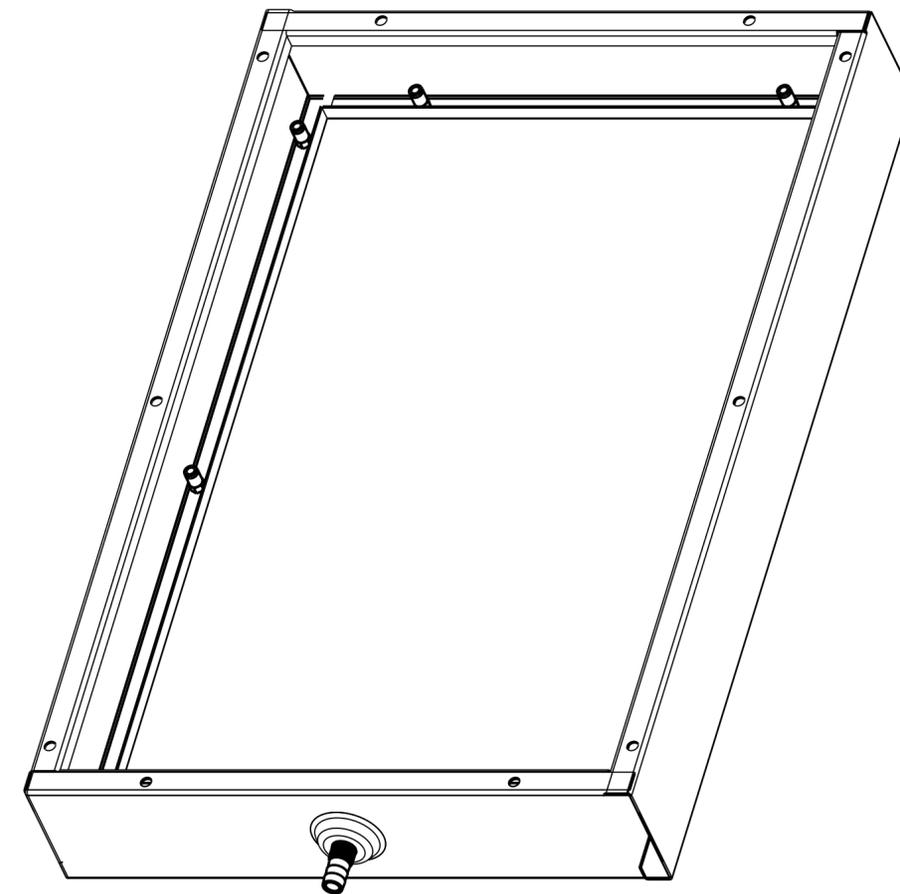
Art.no.:	M5930044779		
Material:	-		
4PC Duct MNF Assy TG-6205			
Designed:	D.Cini	16.10.17	FIRST ANGLE PROJECTION
Drawn:	D.Cini	16.10.17	SHEET SCALE
Checked:	G.Zammit	Approved: G.Zammit	1 of 2 0.600
44779			ISSUE SIZE
			0.2 A2

44779	DRAWING	0.2	Work In Progress
DUCT-4PC-MNF	ASSEM	0.1	Work In Progress
PROJ.FILENAME	FILE TYPE	REV	RELEASE





Condensate Drain Fitting



44779	DRAWING	0. Work In Progress
DUCT-4PC-MNF	ASSEM	0. Work In Progress
PRO/E FILENAME	FILE TYPE	REV RELEASE



Art.no.: M5930044779			
Material: -			
4PC Duct MNF Assy TG-6205			
SHEET	SCALE	SIZE	FIRST ANGLE PROJECTION
2 of 2	0.600	A2	
44779			